| 500 PCT From the INTERNATIONAL BUREAU To: | | | | |
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| , o A | From the INTERNATIONAL BUREAU | | | |
| 500 PCT | То: | | | |
| NOTIFICATION OF THE RECORDING OF A CHANGE (PCT Rule 92bis.1 and Administrative Instructions, Section 422) | BARDO, Julian, Eason Abel & Imray 20 Red Lion Street London WC1R 4PQ ROYAUME-UNI | | | |
| Date of mailing (day/month/year) 18 October 2001 (18.10.01) | | | | |
| Applicant's or agent's file reference JEB/MPC/4745 WO | IMPORTANT NOTIFICATION | | | |
| International application No. PCT/GB00/00600 | International filing date (day/month/year) 18 February 2000 (18.02.00) | | | |
| The following indications appeared on record concerning: The applicant the inventor | the agent the common representative | | | |
| Name and Address THE UNIVERSITY OF BATH Claverton Down Bath BA2 7AY United Kingdom State of Name ality GB Tetephone No. Facsimite No. | | | | |
| The International Bureau hereby notifies the applicant that to X the person the name the add | | | | |
| Name and Address BLAZEPHOTONICS LIMITED Finance Office University of Bath The Avenue Claverton Down Bath BA2 7AY United Kingdom | State of Nationality GB GB Telephone No. Facsimile No. Teleprinter No. | | | |
| 3. Further observations, if necessary: | | | | |
| 4. A copy of this notification has been sent to: | | | | |
| X the receiving Office the designated Offices concerned | | | | |
| the International Searching Authority | X the elected Offices concerned | | | |
| X the International Preliminary Examining Authority | other: | | | |
| | Authorized officer | | | |
| The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland | Idhir BRITEL | | | |
| Facsimile No.: (41-22) 740.14.35 | Telephone No.: (41-22) 338.83.38 | | | |

Form PCT/IB/306 (March 1994)

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P/ NT COOPERATION TREAT

| PCT F | | From the INTERNATIONAL BUREAU | | |
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| (PCT Rule 92bis.1 and 20 F Administrative Instructions, Section 422) Lon | | BARDO, Julian, Eason Abel & Imray 20 Red Lion Street London WC1R 4PQ ROYAUME-UNI | | |
| 22 June 2001 (22.06.01) | [[| | | |
| Applicant's or agent's file reference JEB/MPC/4745 WO | | IMPORTANT NOTI | | |
| International application No. PCT/GB00/00600 | ı | nal filing date (day/month/yeebruary 2000 (18.02.00 | | |
| The following indications appeared on record concerning: The applicant the inventor | the agen | t the commo | on representative | |
| Name and Address THE UNIVERSITY OF BATH Claverton Down | | State of Nationality GB | State of Residence GB | |
| Bath BA2 7AY United Kingdom | | Telephone No. | | |
| | | Teleprinter No. | | |
| | | releprimer No. | | |
| The International Bureau hereby notifies the applicant that the person X the name X the additional that the person X the name X the additional that the person X the name X the additional that the person X the name X the additional that the person X the name X the additional that the person X the name X the additional that the person X the name X the additional that the person X the name X | <u>_</u> - | change has been recorded the nationality | concerning: the residence | |
| Name and Address BALZE PHOTONICS LIMITED Finance Office | | State of Nationality GB | State of Residence GB | |
| University of Bath The Avenue Claverton Down | | Telephone No. | | |
| Bath BA2 7AY United Kingdom | | Facsimile No. | | |
| | • | Teleprinter No. | | |
| 3. Further observations, if necessary: The person in Box 1 has transferred the assignment to the person in Box 2. | | | | |
| 4. A copy of this notification has been sent to: | | _ | | |
| X the receiving Office | [| the designated Offices | 1 | |
| the International Searching Authority X the International Preliminary Examining Authority | Ĺ | the elected Offices con other: | cerned | |
| | Authorized | officer | | |
| The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland | Authorized | Lazar Joseph | Panakai | |
| Facsimile No.: (41-22) 740.14.35 | Telephone I | No.: (41-22) 338.83.38 | j | |

| PA NT COOPER | RATION | J TREAT | | |
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| The state of the s | From th | ne INTERNATIONAL BI | UREAU | |
| PCT NOTIFICATION OF THE RECORDING | To: | | | |
| (PCT Rule 92bis.1 and Administrative Instructions, Section 422) Date of mailing (day/month/year) | Abel 20 R Lond | DO, Julian, Eason & Imray ed Lion Street Ion WC1R 4PQ AUME-UNI | | |
| 17 July 2001 (17.07.01) | 11 | | | |
| Applicant's or agent's file reference JEB/MPC/4745 WO | | IMPORTANT NOTI | IFICATION | |
| International application No. PCT/GB00/00600 | 1 | nal filing date (day/month/yoebruary 2000 (18.02.00 | | |
| The following indications appeared on record concerning: The applicant the inventor | the ager | the commo | on representative | |
| Name and Address THE UNIVERSITY OF BATH Claverton Down | | State of Nationality GB Telephone No. | State of Residence GB | |
| Bath BA2 7AY United Kingdom | | Facsimile No. | | |
| | | Teleprinter No. | | |
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| 2. The International Bureau hereby notifies the applicant that t X the person the name the add | Ī | change has been recorded the nationality | concerning: the residence | |
| Name and Address BALZEPHOTONICS LIMITED | | State of Nationality GB | State of Residence GB | |
| Finance Office University of Bath | | Telephone No. | | |
| The Avenue Claverton Down Bath BAZ 7AY | | Facsimile No. | | |
| United Kingdom | | Teleprinter No. | | |
| 3. Further observations, if necessary: | | | | |
| 4. A copy of this notification has been sent to: | | | | |
| X the receiving Office | Į | the designated Offices | | |
| the International Searching Authority The International Preliminary Examining Authority | Į | the elected Offices con other: | cerned | |
| | | | | |
| The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland | Authorized | officer Anman QIU | | |
| Facsimile No.: (41-22) 740.14.35 | Telephone | No.: (41-22) 338.83.38 | | |

P/ .NT COOPERATION TREAT

| • | From the INTERNATIONAL BUREAU | |
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| PCT | То: | |
| NOTIFICATION OF ELECTION (PCT Rule 61.2) Date of mailing (day/month/year) 02 November 2000 (02.11.00) | Commissioner US Department of Commerce United States Patent and Trademark Office, PCT 2011 South Clark Place Room CP2/5C24 Arlington, VA 22202 ETATS-UNIS D'AMERIQUE in its capacity as elected Office | |
| 02 November 2000 (02.11.00) | <u> </u> | |
| International application No. PCT/GB00/00600 | Applicant's or agent's file reference JEB/MPC/4745 WO | |
| International filing date (day/month/year) 18 February 2000 (18.02.00) | Priority date (day/month/year) 19 February 1999 (19.02.99) | |
| Applicant | | |
| RUSSELL, Philip, St. John et al | | |
| 1. The designated Office is hereby notified of its election made in the demand filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice effecting later election filed with the International Preliminar 19 September in a notice election filed with the International Preliminar 19 September in a notice election filed with the Inte | r 2000 (19.09.00) national Bureau on: date or, where Rule 32 applies, within the time limit under | |
| The International Bureau of WIPO 34, chemin des Colombettes | Authorized officer Juan Cruz | |
| 1211 Geneva 20, Switzerland | Juan Gruz | |
| Facsimile No.: (41-22) 740.14.35 | Telephone No.: (41-22) 338.83.38 | |



PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

| Applicant's or agent's file reference 4745WO/JEB/MPC | FOR FURTHER ACTION | See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416) | | |
|---|--------------------------------------|---|--|--|
| International application No. | International filing date (day/month | h/year) Priority date (day/month/year) | | |
| PCT/GB00/00600 | 18/02/2000 | 19/02/1999 | | |
| International Patent Classification (IPC) or n G02B6/17 | ational classification and IPC | | | |
| THE UNIVERSITY OF BATH et al. | | | | |
| This international preliminary exam and is transmitted to the applicant | | d by this International Preliminary Examining Authority | | |
| 2. This REPORT consists of a total of | f 9 sheets, including this cover sl | heet. | | |
| ☐ This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of sheets. | | | | |
| 3. This report contains indications rela | ating to the following items: | | | |
| I ⊠ Basis of the report | | | | |
| II ☐ Priority III ☐ Non-establishment of o | oninion with regard to nevelty inv | ventive etch and industrial applicability | | |
| IV 🗵 Lack of unity of inventi | • | ventive step and industrial applicability | | |
| V ⊠ Reasoned statement u | | novelty, inventive step or industrial applicability; | | |
| VI ☐ Certain documents cit | ted | | | |
| VII Certain defects in the i | international application | | | |
| VIII ⊠ Certain observations o | on the international application | | | |
| Date of submission of the demand | Date of c | completion of this report | | |
| 19/09/2000 | | 2 7. 03. 01 | | |
| Name and mailing address of the international | al Authorize | red officer | | |
| preliminary examining authority: European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 52365 Fax: +49 89 2399 - 4465 | · · | el, G nne No. +49 89 2399 2752 | | |

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International application No. PCT/GB00/00600

| 1. | Bas | sis of the report | | | |
|----|---|--------------------------------------|--|--|--|
| 1. | With regard to the elements of the international application (Replacement sheets which have been furnish the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally for and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)): Description, pages: | | | | |
| | 1-1 | 9 | as originally filed | | |
| | Cla | ims, No.: | | | |
| | 1-4 | 3 | as originally filed | | |
| | Dra | wings, sheets: | | | |
| | 1/9 | -9/9 | as originally filed | | |
| | | | | | |
| 2. | | | guage, all the elements marked above were available or furnished to this Authority in the international application was filed, unless otherwise indicated under this item. | | |
| | The | ese elements were a | available or furnished to this Authority in the following language: , which is: | | |
| | | the language of a | translation furnished for the purposes of the international search (under Rule 23.1(b)). | | |
| | | the language of pu | ublication of the international application (under Rule 48.3(b)). | | |
| | | the language of a 55.2 and/or 55.3). | translation furnished for the purposes of international preliminary examination (under Rule | | |
| 3. | | | eleotide and/or amino acid sequence disclosed in the international application, the y examination was carried out on the basis of the sequence listing: | | |
| | | contained in the in | ternational application in written form. | | |
| | | filed together with | the international application in computer readable form. | | |
| | | furnished subsequ | ently to this Authority in written form. | | |
| | | furnished subsequ | ently to this Authority in computer readable form. | | |

☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in

☐ The statement that the information recorded in computer readable form is identical to the written sequence

4. The amendments have resulted in the cancellation of:

the international application as filed has been furnished.

| | the description, | pages: |
|---|------------------|--------|
| П | the claims | Nos.: |

listing has been furnished.

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International application No. PCT/GB00/00600

| | | the drawings, | sheets: | | | | |
|-----|---|---------------------------------|--|--|--|--|--|
| 5. | This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)): | | | | | | |
| | | (Any replacement sh report.) | neet containing such amendments must be referred to under item 1 and annexed to this | | | | |
| 6. | Add | litional observations, i | f necessary: | | | | |
| Ш. | Nor | n-establishment of o | pinion with regard to novelty, inventive step and industrial applicability | | | | |
| 1. | | ious), or to be industri | e claimed invention appears to be novel, to involve an inventive step (to be non- ally applicable have not been examined in respect of: | | | | |
| | | the entire internation | al application. | | | | |
| | Ø | claims Nos. 3,9,11-1 | 9,21-25,29-33,43. | | | | |
| be | caus | se: | | | | | |
| | | | application, or the said claims Nos. relate to the following subject matter which does ational preliminary examination (<i>specify</i>): | | | | |
| | × | • | ns or drawings (<i>indicate particular elements below</i>) or said claims Nos. 3,43 are so unclear that no meaningful opinion could be formed (<i>specify</i>): | | | | |
| | | the claims, or said clack | aims Nos. are so inadequately supported by the description that no meaningful opinion | | | | |
| | | no international sear | ch report has been established for the said claims Nos | | | | |
| 2. | and | | Il preliminary examination cannot be carried out due to the failure of the nucleotide nce listing to comply with the standard provided for in Annex C of the Administrative | | | | |
| | | the written form has i | not been furnished or does not comply with the standard. | | | | |
| | | | le form has not been furnished or does not comply with the standard. | | | | |
| IV. | Lac | k of unity of invention | on | | | | |
| 1. | In re | esponse to the invitation | on to restrict or pay additional fees the applicant has: | | | | |
| | | restricted the claims. | | | | | |

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International application No. PCT/GB00/00600

| | | paid additional fees. | | | | | |
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| | | paid additional fees under protest. | | | | | |
| | | neither restricted nor pa | id addit | ional fees | 3. | | |
| 2. | × | This Authority found tha 68.1, not to invite the ap | | | t of unity of invention is not complied and chose, according to Rule or pay additional fees. | | |
| 3. | This | Authority considers that | the rec | uirement | of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is | | |
| | | complied with. | | | | | |
| | Ø | not complied with for the see separate sheet | e followi | ng reasoi | ns: | | |
| 4. | | sequently, the following mination in establishing t | • | | national application were the subject of international preliminary | | |
| | Ø | all parts. | | | | | |
| | | the parts relating to clair | ns Nos. | | | | |
| V. | | soned statement under | | | ith regard to novelty, inventive step or industrial applicability; h statement | | |
| 1. | Stat | ement | | | | | |
| | Nov | elty (N) | Yes: No: | Claims Claims | 1,2, 5-8,10, 20,26-28 | | |
| | Inve | ntive step (IS) | Yes: No: | Claims Claims | 4, 34-42 | | |
| | Indu | strial applicability (IA) | Yes: No: | Claims Claims | 1,2,4-8,10,20,26-28,34-42 | | |
| | | | | | | | |

2. Citations and explanations see separate sheet

VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted: see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

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International application No. PCT/GB00/00600

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Concerning section III:

see section VIII, point 2

Concerning section IV:

1. It appears that the subject-matter of claim 37 refers to a particular production method not related to the essential symmetry aspect expressed, as far as understood, in claims 1 and 20, but to a way of producing particular hole diameters during drawing of a fibre. Therefore, claim 37 lacks unity of invention with regard to claim 1 and 20.

However, in order to meet the tight time limits, the applicant will not be invited to pay additional examination fees.

Concerning section V:

1. In the light of the severe clarity objections (see section VIII), only a provisional opinion can be given.

As is also acknowledged by the applicant in the present description, photonic crystal fibres are known in the art. Therefore, fibres comprising a bulk material having an arrangement of longitudinal holes (or voids) and a guiding core are known in the art (see, for example, D1: US 5,802,236, abstract, figs. 1 and 2 & corresponding text). It is also known from D1 that non-periodic optical fibres form part of the state-of-the-art. "Non-periodic" is understood as "at-most two-fold symmetry" since there is no symmetry at all (see col.3, lines 45 to 52).

Moreover, triangular and hexagonal patterns are also known for the arrangement of the voids, as well as the arrangement of a "defect" site, either bulk or hollow filled with liquid, in the core or within the "holey" part of the fibre to induce waveguiding.

Therefore, it appears that D1 anticipates the subject-matters of claims 1, 2, 5 to 10 is understood as defining no symmetry or the above cited symmetric structures.

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This applies also to the subject-matter of claim 20, as far as understandable (see D1, col.6, line 36 to col.7, line 53) and claim 28, since the number of canes forming the core appears to be smaller that forming the cladding. Moreover, it appears that D1 also discloses the features of claims 26 and 27 as regards a "non-symmetric" arrangement of canes about the central axis.

3. Taking into account the description and the figures, it appears that the gist of the application relates to a birefringent fibre. The birefringence is achieved via particular structures inducing either form or stress birefringence, the corresponding structural features are apparently the symmetric distribution of "different" voids adjacent the guiding core, the symmetry being with regard to an axis perpendicular to the longitudinal axis of the core. Or in simpler terms, the cladding portions inducing birefringence oppose each other.

> It appears to be essential, to define these features responsible for the birefringence since it a appears that even with a one-fold or two-fold rotational symmetry of the structure with regard to the axis of the guiding core, birefringence is not necessarily achieved.

Taking into account such a clarification, the subject-matter of claims 4 and 34 to 42 (correponding method) do not appear to be rendered obvious by the

A claim clearly defining the structures as disclosed would appear to be novel and inventive.

Concerning section VII:

The features of claims are not provided with reference signs placed in parentheses (Rule 6.2(b) PCT).

Independent claims 1 and 18 are not in the two-part form in accordance with Rule 6.3(b) PCT, which in the present case would be appropriate, with those features known in combination from the prior art (document D1) being placed in a preamble (Rule 6.3(b)(i) PCT) and with the remaining features being included in a characterising part (Rule 6.3(b)(ii) PCT).

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Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the documents D1 and D2 (numbered according the order of the Search Report) documents identified therein.

Concerning section VIII:

1. It is not clear from the wording of claim 1, as well as from that of claim 20, which feature the expression "at-most-two-fold rotational symmetry" should specify, in particular in view of the following phrase referring to a lack of symmetry. Therefore, this passage of the claim cannot be understood at present. It is however understood that the claimed fibre shall be birefringent, this statement however gives only the intended result and not the related structural features.

> In this respect, attention is drawn to claim 34 also referring to a "lack of rotational symmetry".

In addition, it is noted that the reference to "a longitudinal axis" cannot further specify the symmetry, if there were symmetry, since it is completely unclear which "longitudinal axis" is meant.

Furthermore, the following claims either refer to a symmetry of the **fibre** with regard to the centre of the fibre or the arrangement of holes about an axis parallel to the longitudinal axis of the fibre. It is not clear whether both conditions can be met at a time and therefore, it appears that an internal contradiction occurs.

2. Claims 3, 9, 11 to 19 refer to the intended results and effects, like "lack of higher symmetry" and thus do not define the claimed subject-matter in technical terms as required by Art.6. It is thus not clear which structural features are intended to be claimed.

> This applies also to method claims 20 to 25, 29, 32 and 33. In particular, it is not clear how the desired "at-most-two-fold rotational symmetry" and the birfringence can achieved via a not further specified drawing step (claim 20).

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At present, it is not obvious which features are intended to be defined by claims 21 to 25, 29, 32 and 33.

In addition, it is noted that the reference to "sites having a symmetry" is obscure and it is not evident which feature could be meant (claims 30, 31).

Moreover, claim 43 specifies an "at most two-fold symmetry about any of the longitudinal axes". It is however completely unclear which structure is intended to be defined by the that expression.

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REQUEST

The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty.

| For receiving Office use only | |
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| International Application No. | |
| International Filing Date | |
| Name of receiving Office and "PCT International Application" | |

| | Applicant's or agent's file reference (if desired) (12 characters maximum) JEB/MPC/4745 WG |
|--|--|
| Box No. I TITLE OF INVENTION | |
| Improvements in or relating | to photonic crystal fibres |
| Implovements in or relating | |
| Box No. II APPLICANT | |
| Name and address: (Family name followed by given name; fo designation. The address must include postal code and name of address indicated in this Box is the applicant's State (that is, cou of residence is indicated below.) | ntry) of residence if no State |
| The University of Bath | Telephone No. |
| Claverton Down | |
| Bath | Facsimile No. |
| BA2 7AY | |
| United Kingdom | Teleprinter No. |
| State (that is country) of nationality: GB | State (that is, country) of residence: GB |
| This person is applicant all designated X all design the United States | nated States except of America The United States the States indicated in the Supplemental Box |
| Box No. III FURTHER APPLICANT(S) AND/OR (FUI | RTHER) INVENTOR(S) |
| Name and address: (Family name followed by given name: for designation. The address must include postal code and name of a address indicated in this Box is the applicant's State (that is, cour of residence is indicated below.) Russell, Philip St. John Shepherds Mead Southstoke Bath BA2 7EB United Kingdom | This person is: This person is: applicant only Applicant and inventor inventor only (If this check-hox is marked, do not fill in below.) |
| State (that is country) of nationality: GB | State (that is, country) of residence: GB |
| This person is applicant all designated all design the purposes of: | ated States except d States of America T the United States the States indicated in the Supplemental Box |
| X Further applicants and/or (further) inventors are indicate | d on a continuation sheet. |
| Box No. IV AGENT OR COMMON REPRESENTATIVE | VE; OR ADDRESS FOR CORRESPONDENCE |
| The person identified below is hereby/has been appointed to ac of the applicant(s) before the competent International Authoriti | |
| Name and address: (Family name followed by given name: for designation. The address must include posta- | r a legal entity, full official legal entity, full official ode and name of country.) Telephone No. 020 7242 9984 |
| BARDO, Julian Eason | |
| Abel & Imray | Facsimile No. 020 7242 9989 |
| 20 Red Lion Street | |
| London | Teleprinter No. |
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| onited kingdon | |
| Address for correspondence: Mark this check-box when space above is used instead to indicate a special address to | e no agent or common representative is/has been appointed and the which correspondence should be sent. |

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APPLICANT(S) AND/OR (FURTHER) IN OR(S) FUR' Continuation of Box No. III If none of the following sub-boxes is used, this sheet should not be included in the request. Pame and address: (Family name foliowed by given name: for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State This person is: of residence is indicated below.) applicant only Birks, Timothy Adam 14 Horsecombe Brow applicant and inventor Combe Down Bath BA2 5QY inventor only (If this check-box United Kingdom is marked, do not fill in below.) State (that is, country) of residence: State (that is, county) of nationality: GB GB This person is applicant the United States the States indicated in all designated States except the United States of America all designated X of America only the Supplemental Box for the purposes of: States Name and address: (Family name followed by given name: for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State This person is: of residence is indicated below.) applicant only Knight, Jonathan Cave Canteen Cottage applicant and inventor Canteen Lane Wellow inventor only (If this check-box is marked, do not fill in below) Bath United Kingdom State (that is, country) of residence: State (that is, country) of nationality: GB GB the United States the States indicated in ali designated States all designated States except the United States of America This person is applicant of America only the Supplemental Box for the purposes of: Name and address: (Family name followed by given name: for a legal entity, full official designation. The oddress must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State This person is: of residence is indicated below.) applicant only applicant and inventor inventor only (If this check-hox is marked, do not fill in below.) State (that is, country) of residence: State (that is, country) of nationality: all designated States except the United States of America the United States the States indicated in This person is applicant all designated the Supplemental Box for the purposes of: States Name and address: (Family name followed by given name: for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State This person is: of residence is indicated below.) applicant only applicant and inventor inventor only (If this check-box is marked, do not fill in below.) State (that is, country) of residence: State (that is, country) of nationality: This person is applicant all designated all designated States except the United States of America the United States the States indicated in the Supplemental Box for the purposes of: of America only Further applicants and/or (further) inventors are indicated on another continuation sheet.

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| Box No.V | DESIGNATION OF S | ES |
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e following designations are hereby made under Rule 4.9(a) (mark the applicable check-boxes; at least one must be marked): segional Patent

- AP ARIPO Patent: GH Ghana, GM Gambia, KE Kenya, LS Lesotho, MW Malawi, SD Sudan, SL Sierra Leone, SZ Swaziland, TZ United Republic of Tanzania, UG Uganda, ZW Zimbabwe, and any other State which is a Contracting State of the Harare Protocol and of the PCT
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| X | AE | United Arab Emirates | X | LR | Liberia | | |
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| X | ES | Spain | X | SG | Singapore | | |
| X | Fi | Finland | X | SI | Slovenia | | |
| X | GB | United Kingdom | X | SK | Slovakia | | |
| X | CD | Grenada | X | SL | Sierra Leone | | |
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| X | HU | Hungary | X | TZ | United Republic of Tanzania | | |
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| X | KP | Democratic People's Republic of Korea | X | ZA | South Africa | | |
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Precautionary Designation Statement: In addition to the designations made above, the applicant also makes under Rule 4.9(b) all other designations which would be permitted under the PCT except any designation(s) indicated in the Supplemental Box as being excluded from the scope of this statement. The applicant declares that those additional designations are subject to confirmation and that any designation which is not confirmed before the expiration of 15 months from the priority date is to be regarded as withdrawn by the applicant at the expiration of that time limit. (Confirmation (including fees) must reach the receiving Office within the 15-month time limit.)

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- ; I. If, in any of the Boxes, the space is insufficient to furnish all the information: in such case, write "Continuation of Box No. ..." [indicate the number of the Box] and furnish the information in the same manner as required according to the captions of the Box in which the space was insufficient, in particular:
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 - (ii) if, in Box No. II or in any of the sub-boxes of Box No. III, the indication "the States indicated in the Supplemental Box" is checked: in such case, write "Continuation of Box No. II" or "Continuation of Box No. III" or "Continuation of Boxes No. II and No. III" (as the case may be), indicate the name of the applicant(s) involved and, next to (each) such name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is applicant;
- (iii) if, in Box No. II or in any of the sub-boxes of Box No. III, the inventor or the inventor/applicant is not inventor for the purposes of all designated States or for the purposes of the United States of America: in such case, write "Continuation of Box No. II" or "Continuation of Box No. III" or "Continuation of Boxes No. II and No. III" (as the case may be), indicate the name of the inventor(s) and, next to (each) such name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is inventor;
- (iv) if, in addition to the agent(s) indicated in Box No. IV, there are further agents: in such case, write "Continuation of Box No. IV" and indicate for each further agent the same type of information as required in Box No. IV;
- (v) if, in Box No. V, the name of any State (or OAPI) is accompanied by the indication "patent of addition," or "certificate of addition," or if, in Box No. V, the name of the United States of America is accompanied by an indication "continuation" or "continuation-in-part": in such case, write "Continuation of Box No. V" and the name of each State involved (or OAPI), and after the name of each such State (or OAPI), the number of the parent title or parent application and the date of grant of the parent title or filing of the parent application;
- (vi) if, in Box No. VI, there are more than three earlier applications whose priority is claimed: in such case, write "Continuation of Box No. VI" and indicate for each additional earlier application the same type of information as required in Box No. VI;
- (vii) if, in Box No. VI, the earlier application is an ARIPO application: in such case, write "Continuation of Box No. VI", specify the number of the item corresponding to that earlier application and indicate at least one country party to the Paris Convention for the Protection of Industrial Property or one Member of the World Trade Organization for which that earlier application was filed.
- 2. If, with regard to the precautionary designation statement contained in Box No. V, the applicant wishes to exclude any State(s) from the scope of that statement: in such case, write "Designation(s) excluded from precautionary designation statement" and indicate the name or two-letter code of each State so excluded.
- 3. If the applicant claims, in respect of any designated Office, the benefits of provisions of the national law concerning non-prejudicial disclosures or exceptions to lack of novelty: in such case, write "Statement concerning non-prejudicial disclosures or exceptions to lack of novelty" and furnish that statement below.

Continuation of Box No. IV

Darby, David Thomas Coulson, Antony John Patrick Barry, James Senior, Janet Mair, Richard Douglas Anne Humphreys, Ceris Caroline Carter, Ann John ' Nettleton, Victor Lowther, Deborah Jane Cyrus James Legg, Pearson, James Ginn

of ABEL & IMRAY 20 Red Lion Street London WClR 4PQ United Kingdom

Telephone Number: 020 7242 9984 Facsimile Number: 020 7242 9989 Telex Address: 24621 IMRAY G

Telegraphic Address; Patentable London WCl

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Sheet No.5...

| Box No. VI PRIORITY C | LAIM | | Further price | ority cla | in the Supplemental Box. | |
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| Filing date Number | | | Where earlier application is: | | | |
| of earlier application (day/month/year) | of earlier application | on natio | onal application: country | regional application:* regional Office | international application: receiving Office | |
| item (1) 19/02/99 | 9903918.2 | GB | | | | |
| item (2) 19/02/99 | 9903923.2 | 03923.2 GB | | | | |
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| The receiving Office is req of the earlier application(s purposes of the present int | s) (only if the earlier o | application w | as filed with the | Office which for the | | |
| Where the earlier application is a Convention for the Protection of In- | an ARIPO application, it | is mandatory | to indicate in the Si | upplemental Box at least on or (Rule 4 10/h)(ii)) See Si | ne country party to the Paris | |
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| Choice of International Search (if two or more International Sea competent to carry out the interna | arching Authorities are | | | rlier search; reference requested from the Interna | to that search (if an earlier tional Searching Authority): | |
| the Authority chosen; the two-letter | | Date (day/m | onth/year) | Number | Country (or regional Office) | |
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| CYRUS JAMES GRAHAME LEGG- FURHER AGENT (SEE BOX IV) | | | | | | |
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| For receiving Office use only 1. Date of actual receipt of the purported 2. Drawings: | | | | | | |
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(PCT Article 36 and Rule 70)

| Applicant's | or age | ent's file reference | I | | O N-45- | ation of Transmitted of Intermetional |
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| 4745WO | • | | FOR FURTHER AC | CTION | | ation of Transmittal of International Examination Report (Form PCT/IPEA/416) |
| Internationa | al appli | ication No. | International filing date (d | day/month/ | 'year) | Priority date (day/month/year) |
| PCT/GB0 | 00/00 | 600 | 18/02/2000 | | | 19/02/1999 |
| Internationa G02B6/1 | | nt Classification (IPC) or na | tional classification and IPC | | | , |
| THE UNI | VER | SITY OF BATH et al. | | | | |
| | | ational preliminary exami smitted to the applicant a | | prepared | by this Inte | rnational Preliminary Examining Authority |
| 2. This f | REPO | RT consists of a total of | 9 sheets, including this | cover sh | eet. | |
| b | ☐ This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). | | | | | |
| These | anne | exes consist of a total of | sheets. | | | |
| 3. This r | eport | contains indications rela | ting to the following iten | ns: | | |
| | \boxtimes | Basis of the report | | | | |
| - 11 | | Priority | | | | |
| m | \boxtimes | Non-establishment of o | pinion with regard to no | velty, inve | entive step | and industrial applicability |
| ١٧ | \boxtimes | Lack of unity of invention | on | | | |
| V | × | Reasoned statement un citations and explanation | | | ovelty, inve | entive step or industrial applicability; |
| VI | | Certain documents cite | ed | | | |
| VII | | Certain defects in the in | • • | | | |
| VIII | × | Certain observations or | n the international applic | cation | | |
| Date of sub | missio | on of the demand | | Date of c | ompletion of | this report |
| 19/09/20 | 00 | | | 27.03.20 | 01 | |
| | exam | g address of the international | ı | Authorize | ed officer | STATE OF STA |
| <u></u> | D-80 Tel. | pean Patent Office 0298 Munich +49 89 2399 - 0 Tx: 523656 | epmu d | Gaukel | , G | Wasser Control of State of Sta |
| | Fax: | +49 89 2399 - 4465 | | Telephor | ne No. +49 89 | 2399 2752 |

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International application No. PCT/GB00/00600

| I. Basis o | th re | port |
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| 1. | res _i the | This report has been drawn on the basis of (substitute sheets which have been furnished to the receiving Office in esponse to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to the report since they do not contain amendments (Rules 70.16 and 70.17).): Description, pages: | | | | | | |
|----|-------------------------|--|--|--|--|--|--|--|
| | 1-1 | 9 | as originally filed | | | | | |
| | Cla | ims, No.: | | | | | | |
| | 1-4 | 3 | as originally filed | | | | | |
| | Dra | wings, sheets: | | | | | | |
| | 1/9- | -9/9 | as originally filed | | | | | |
| | | | | | | | | |
| 2. | | | juage, all the elements marked above were available or furnished to this Authority in the international application was filed, unless otherwise indicated under this item. | | | | | |
| | The | ese elements were a | available or furnished to this Authority in the following language: , which is: | | | | | |
| | | the language of a | translation furnished for the purposes of the international search (under Rule 23.1(b)). | | | | | |
| | | the language of pu | ublication of the international application (under Rule 48.3(b)). | | | | | |
| | | the language of a 55.2 and/or 55.3). | translation furnished for the purposes of international preliminary examination (under Rule | | | | | |
| 3. | | | electide and/or amino acid sequence disclosed in the international application, the y examination was carried out on the basis of the sequence listing: | | | | | |
| | | contained in the in | ternational application in written form. | | | | | |
| | | filed together with | the international application in computer readable form. | | | | | |
| | | furnished subsequ | ently to this Authority in written form. | | | | | |
| | | furnished subsequ | ently to this Authority in computer readable form. | | | | | |
| | | The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished. | | | | | | |
| | | The statement that listing has been fu | t the information recorded in computer readable form is identical to the written sequence rnished. | | | | | |
| 1. | The | amendments have | resulted in the cancellation of: | | | | | |
| | | the description, | pages: | | | | | |
| | | the claims, | Nos.: | | | | | |
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International application No. PCT/GB00/00600

| | | the drawings, shee | ets: | |
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| 5. | | | blished as if (some of) the amendments had not been made, since they have be the disclosure as filed (Rule 70.2(c)): | en |
| | | (Any replacement sheet of report.) | ontaining such amendments must be referred to under item 1 and annexed to ti | his |
| 6. | Add | ditional observations, if nec | essary: | |
| III. | Nor | n-establishment of opinio | n with regard to novelty, inventive step and industrial applicability | |
| 1. | | • | imed invention appears to be novel, to involve an inventive step (to be non- applicable have not been examined in respect of: | |
| | | the entire international ap | plication. | |
| | × | claims Nos. 3,9,11-19,21- | 25,29-33,43. | |
| be | caus | se: | | |
| | | | ication, or the said claims Nos. relate to the following subject matter which does all preliminary examination (<i>specify</i>): | s |
| | × | | drawings (<i>indicate particular elements below</i>) or said claims Nos. are so unclear that no meaningful opinion could be formed (<i>specify</i>): | |
| | | the claims, or said claims could be formed. | Nos. are so inadequately supported by the description that no meaningful opini | ion |
| | | no international search re | port has been established for the said claims Nos | |
| 2. | and | | iminary examination report cannot be carried out due to the failure of the nucleosting to comply with the standard provided for in Annex C of the Administrative | otide |
| | | the written form has not be | een furnished or does not comply with the standard. | |
| | | | m has not been furnished or does not comply with the standard. | |
| IV. | . Lac | ck of unity of invention | | |
| 1. | In re | esponse to the invitation to | restrict or pay additional fees the applicant has: | |
| | П | restricted the claims. | | |

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International application No. PCT/GB00/00600

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| | | paid additional fees und | er prote | est. | | | |
| | | neither restricted nor paid additional fees. | | | | | |
| 2. | × | This Authority found that the requirement of unity of invention is not complied and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees. | | | | | |
| 3. | This | This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is | | | | | |
| | | complied with. | | | | | |
| | × | not complied with for the see separate sheet | e followi | ng reasoi | ns: | | |
| 4. | | nsequently, the following mination in establishing t | • | | national application were the subject of international preliminary | | |
| | × | all parts. | | | | | |
| | | the parts relating to clair | ns Nos. | • | | | |
| V. | | soned statement under | | | ith regard to novelty, inventive step or industrial applicability; | | |
| 1. | Stat | ement | | | | | |
| | Nov | relty (N) | Yes: No: | Claims Claims | 1,2, 5-8,10, 20,26-28 | | |
| | Inve | entive step (IS) | Yes: No: | Claims Claims | 4, 34-42 | | |
| | Indu | ustrial applicability (IA) | Yes: No: | Claims Claims | 1,2,4-8,10,20,26-28,34-42 | | |
| | | | | | | | |

2. Citations and explanations see separate sheet

VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted: see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

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International application No. PCT/GB00/00600

see separate sheet

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EXAMINATION REPORT - SEPARATE SHEET

Concerning section III:

see section VIII, point 2

Concerning section IV:

1. It appears that the subject-matter of claim 37 refers to a particular production method not related to the essential symmetry aspect expressed, as far as understood, in claims 1 and 20, but to a way of producing particular hole diameters during drawing of a fibre. Therefore, claim 37 lacks unity of invention with regard to claim 1 and 20.

However, in order to meet the tight time limits, the applicant will not be invited to pay additional examination fees.

Concerning section V:

1. In the light of the severe clarity objections (see section VIII), only a provisional opinion can be given.

As is also acknowledged by the applicant in the present description, photonic crystal fibres are known in the art. Therefore, fibres comprising a bulk material having an arrangement of longitudinal holes (or voids) and a guiding core are known in the art (see, for example, D1: US 5,802,236, abstract, figs. 1 and 2 & corresponding text). It is also known from D1 that non-periodic optical fibres form part of the state-of-the-art. "Non-periodic" is understood as "at-most two-fold symmetry" since there is no symmetry at all (see col.3, lines 45 to 52).

Moreover, triangular and hexagonal patterns are also known for the arrangement of the voids, as well as the arrangement of a "defect" site, either bulk or hollow filled with liquid, in the core or within the "holey" part of the fibre to induce waveguiding.

Therefore, it appears that D1 anticipates the subject-matters of claims 1, 2, 5 to 10 is understood as defining no symmetry or the above cited symmetric structures.

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This applies also to the subject-matter of claim 20, as far as understandable (see D1, col.6, line 36 to col.7, line 53) and claim 28, since the number of canes forming the core appears to be smaller that forming the cladding.

Moreover, it appears that D1 also discloses the features of claims 26 and 27 as regards a "non-symmetric" arrangement of canes about the central axis.

3. Taking into account the description and the figures, it appears that the gist of the application relates to a birefringent fibre. The birefringence is achieved via particular structures inducing either form or stress birefringence, the corresponding structural features are apparently the symmetric distribution of "different" voids adjacent the guiding core, the symmetry being with regard to an axis perpendicular to the longitudinal axis of the core. Or in simpler terms, the cladding portions inducing birefringence oppose each other.

> It appears to be essential, to define these features responsible for the birefringence since it a appears that even with a one-fold or two-fold rotational symmetry of the structure with regard to the axis of the guiding core, birefringence is not necessarily achieved.

Taking into account such a clarification, the subject-matter of claims 4 and 34 to 42 (correponding method) do not appear to be rendered obvious by the prior art.

A claim clearly defining the structures as disclosed would appear to be novel and inventive.

Concerning section VII:

The features of claims are not provided with reference signs placed in parentheses (Rule 6.2(b) PCT).

Independent claims 1 and 18 are not in the two-part form in accordance with Rule 6.3(b) PCT, which in the present case would be appropriate, with those features known in combination from the prior art (document D1) being placed in a preamble (Rule 6.3(b)(i) PCT) and with the remaining features being included in a characterising part (Rule 6.3(b)(ii) PCT).

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Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the documents D1 and D2 (numbered according the order of

Concerning section VIII:

1. It is not clear from the wording of claim 1, as well as from that of claim 20, which feature the expression "at-most-two-fold rotational symmetry" should specify, in particular in view of the following phrase referring to a lack of symmetry. Therefore, this passage of the claim cannot be understood at present. It is however understood that the claimed fibre shall be birefringent, this statement however gives only the intended result and not the related structural features.

the Search Report) documents identified therein.

In this respect, attention is drawn to claim 34 also referring to a "lack of rotational symmetry".

In addition, it is noted that the reference to "a longitudinal axis" cannot further specify the symmetry, if there were symmetry, since it is completely unclear which "longitudinal axis" is meant.

Furthermore, the following claims either refer to a symmetry of the **fibre** with regard to the centre of the fibre or the arrangement of holes about an axis parallel to the longitudinal axis of the fibre. It is not clear whether both conditions can be met at a time and therefore, it appears that an internal contradiction occurs.

2. Claims 3, 9, 11 to 19 refer to the intended results and effects, like "lack of higher symmetry" and thus do not define the claimed subject-matter in technical terms as required by Art.6. It is thus not clear which structural features are intended to be claimed.

> This applies also to method claims 20 to 25, 29, 32 and 33. In particular, it is not clear how the desired "at-most-two-fold rotational symmetry" and the birfringence can achieved via a not further specified drawing step (claim 20).

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INTERNATIONAL PRELIMINARY International application No. PCT/GB00/00600 EXAMINATION REPORT - SEPARATE SHEET



At present, it is not obvious which features are intended to be defined by claims 21 to 25, 29, 32 and 33.

In addition, it is noted that the reference to "sites having a symmetry" is obscure and it is not evident which feature could be meant (claims 30, 31).

Moreover, claim 43 specifies an "at most two-fold symmetry about any of the longitudinal axes". It is however completely unclear which structure is intended to be defined by the that expression.

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ENT COOPERATION TREATY

PCT -

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

| Applicant's or agent's file reference | (Form PCT/ISA/2 | f Transmittal of International Search Report 20) as well as, where applicable, item 5 below. |
|--|---|---|
| JEB/MPC/4745 WO | ACTION | (Codical) Disails Date (dayles oth (see) |
| International application No. | International filing date (day/month/year) | (Earliest) Priority Date (day/month/year) |
| PCT/GB 00/00600 | 18/02/2000 | 19/02/1999 |
| Applicant | | • |
| | | |
| THE UNIVERSITY OF BATH et | al. | |
| This International Search Report has been according to Article 18. A copy is being tra | n prepared by this International Searching Auth Insmitted to the International Bureau. | ority and is transmitted to the applicant |
| This International Search Report consists | | |
| X It is also accompanied by | a copy of each prior art document cited in this | report. |
| Basis of the report | *************************************** | |
| a. With regard to the language, the i | nternational search was carried out on the bases otherwise indicated under this item. | is of the international application in the |
| the international search w Authority (Rule 23.1(b)). | as carried out on the basis of a translation of th | ne international application furnished to this |
| b. With regard to any nucleotide and was carried out on the basis of the | d/or amino acid sequence disclosed in the in | ternational application, the international search |
| · | nal application in written form. | |
| filed together with the inte | rnational application in computer readable forn | n. |
| furnished subsequently to | this Authority in written form. | |
| furnished subsequently to | this Authority in computer readble form. | |
| | sequently furnished written sequence listing de s filed has been furnished. | pes not go beyond the disclosure in the |
| the statement that the info furnished | rmation recorded in computer readable form is | identical to the written sequence listing has been |
| 2. Certain claims were four | nd unsearchable (See Box I). | |
| 3. Unity of invention is lack | dng (see Box II). | |
| 4. With regard to the title. | | |
| X the text is approved as sui | omitted by the applicant. | |
| | ned by this Authority to read as follows: | |
| | | • |
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| 5. With regard to the abstract , | | |
| The text is approved as sul | omitted by the applicant. | |
| the text has been establisl | ned, according to Rule 38.2(b), by this Authorit date of mailing of this international search rep | y as it appears in Box III. The applicant may, ort, submit comments to this Authority. |
| 6. The figure of the drawings to be publi | shed with the abstract is Figure No. | 6 |
| X as suggested by the applic | cant. | None of the figures. |
| because the applicant faile | ed to suggest a figure. | |
| because this figure better | characterizes the invention. | |
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INTERNATIONAL SEARCH REPORT



A. CLASSIFICATION OF SUBJECT MATTER IPC 7 G02B6/17 G02B6/16

C03B37/075

C03B37/027

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\begin{tabular}{ll} Minimum documentation searched (classification system followed by classification symbols) \\ IPC 7 G02B C03B \\ \end{tabular}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

| C. DOCUM | DOCUMENTS CONSIDERED TO BE RELEVANT | | | | | |
|------------|---|----------------------------|--|--|--|--|
| Category ° | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. | | | | |
| A | US 5 802 236 A (DIGIOVANNI DAVID JOHN ET AL) 1 September 1998 (1998-09-01) | 1,2,5,6, 8,10,20, 37 | | | | |
| | figures 1,2,5 column 5, line 6 - line 67 | | | | | |
| | column 6, line 1 - line 67 | | | | | |
| | column 7, line 1 - line 54 | | | | | |
| | | 1 17 00 | | | | |
| Α | US 4 551 162 A (HICKS JR JOHN W) 5 November 1985 (1985-11-05) column 3, line 21 - line 68 column 4, line 1 - line 68 column 5, line 1 - line 40 figures 1-7 | 1,17,20, 37 | | | | |
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| Special categories of cited documents : "A" document defining the general state of the art which is not considered to be of particular relevance | "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention |
| "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed | "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family |
| Date of the actual completion of the international search | Date of mailing of the international search report |
| 22 June 2000 | 29/06/2000 |
| Name and mailing address of the ISA | Authorized officer |
| European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016 | Mathyssek, K |

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Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

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INTERNATIONAL SEARCH REPORT



| C.(Continu | ation) DOCUMENTS CONSIDERED TO BE RELEVANT | 1 GE GD 007 00000 |
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(71) Applicant (for all designated States except US): THE UNI-VERSITY OF BATH [GB/GB]; Claverton Down, Bath BA2 7AY (GB).

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- (75) Inventors/Applicants (for US only): RUSSELL, Philip, St. John [GB/GB]; Shepherds Mead, Southstoke, Bath BA2 7EB (GB). BIRKS, Timothy, Adam [GB/GB]; 14 Horsecombe Brow, Combe Down, Bath BA2 5QY (GB). KNIGHT, Jonathan, Cave [GB/GB]; Canteen Cottage, Canteen Lane, Wellow, Bath BA2 8PY (GB).
- (74) Agents: BARDO, Julian, Eason et al.; Abel & Imray, 20 Red Lion Street, London WC1R 4PQ (GB).

(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

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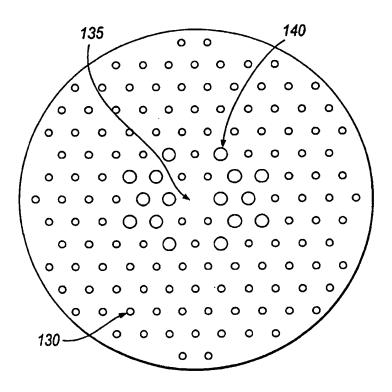
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A photonic crystal fibre comprising a bulk material having an arrangement of longitudinal holes (130, 140) and a guiding core (135), wherein the fibre has at-most-two-fold rotational symmetry about a longitudinal axis and as a result of that lack of symmetry, the fibre is birefringent.



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inte onal Application No PCT/GB 00/00600

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 G02B6/17 G02B6/16 C03B37/075 C03B37/027 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 7 GO2B CO3B Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Category ° Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. US 5 802 236 A (DIGIOVANNI DAVID JOHN ET Α 1,2,5,6, AL) 1 September 1998 (1998-09-01) 8,10,20, figures 1,2,5 column 5, line 6 - line 67 column 6, line 1 - line 67 column 7, line 1 - line 54 A US 4 551 162 A (HICKS JR JOHN W) 1,17,20, 5 November 1985 (1985-11-05) column 3, line 21 - line 68 column 4, line 1 - line 68 column 5, line 1 - line 40 figures 1-7 X Patent family members are listed in annex. Further documents are listed in the continuation of box C. Special categories of cited documents : "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-"O" document referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled in the art. "P" document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 22 June 2000 29/06/2000 Authorized officer Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340--2040, Tx. 31 651 epo nl,

Fax: (+31-70) 340-3016

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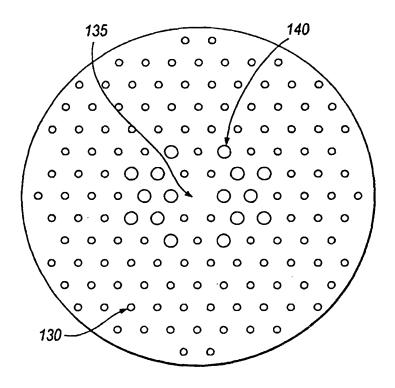
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Improvements in or relating to photonic crystal fibres

This invention relates to photonic crystal fibres and to a method of producing photonic crystal fibres.

A photonic crystal fibre is a special form of optical fibre. Optical fibres are used in many fields including telecommunications, laser machining and welding, laser beam and power delivery, fibre lasers, sensors and medical diagnostics and surgery. They are typically made entirely from solid transparent materials such as glass and each fibre typically has the same cross-sectional structure along its length. The transparent material in one part (usually the middle) of the cross-section has a higher refractive index than the rest and forms an optical core within which light is guided by total internal reflection. We refer to such a fibre as a standard fibre.

Single-mode optical fibres are preferred for many applications because of their superior wave-guiding properties. However, even so-called single-mode optical fibres do not generally offer adequate control over the polarisation of propagating light. A single-mode fibre is so called because it supports only one transverse spatial mode at a frequency of interest, but that spatial mode exists in two polarisation states; that is two degenerate modes that are polarised in orthogonal directions. In real fibres, imperfections will break the degeneracy of those modes and modal birefringence will occur; that is, the mode propagation constant β will be slightly different for each of the orthogonal modes. Because the modal birefringence results from random imperfections, the propagation constants will vary randomly along the fibre. In general, light introduced into the fibre will propagate in both modes and will be coupled from one to the other by small bends and

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twists in the fibre. Linearly polarised light will be scrambled into an arbitrary polarisation state as it propagates along the fibre.

In order to maintain the polarisation of a mode in a standard fibre, birefringence can be deliberately introduced into the fibre (so that the effective indices of the two polarisation modes are different) in order to render insignificant the effects of small imperfections. If light is linearly polarised in a direction parallel to one of the optic axes of the fibre then the light will maintain its polarisation. If it is linearly polarised at some other angle, the polarisation will change, as the light propagates down the fibre, from linear to elliptical to linear (not parallel to the starting polarisation) to elliptical and back to linear again, with a period known as the beat

length, $L_{B},$ where $L_{B}=\frac{2\pi}{\left|\beta_{x}-\beta_{y}\right|}$ and β_{x} and β_{y} are the

propagation constants of the orthogonal modes. That variation is a consequence of a phase difference between two orthogonal components of the mode, which results from the difference in their propagation constants. The shorter the beat length, the more resilient is the fibre to polarisation-scrambling effects. Typically, conventional polarisation-preserving fibre has a beat length of the order of a millimetre. The strength of birefringence can also be

25 represented by the parameter $B = \frac{\left|\beta_x - \beta_y\right|}{k_0} = \left|n_x - n_y\right|$, where

 $k_{\text{o}}=\frac{2\pi}{\lambda}$ (where λ is the wavelength) and n_{x} and n_{y} are the refractive indices seen by the orthogonal modes.

In the last few years a non-standard type of optical fibre has been demonstrated, called the photonic-crystal fibre (PCF). Typically, this is made from a single solid,

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and substantially transparent, material within which is embedded a periodic array of air holes, running parallel to the fibre axis and extending the full length of the fibre. A defect in the form of a single missing air hole within the regular array forms a region of raised refractive index within which light is guided, in a manner analogous to total-internal-reflection guiding in standard fibres. Another mechanism for guiding light is based on photonic-band-gap effects rather than total internal reflection. Photonic-band-gap guidance can be obtained by suitable design of the array of air holes. Light with particular propagation constants can be confined to the core and will propagate therein.

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Photonic-crystal fibre can be fabricated by stacking glass canes, some of which are capillaries on a macroscopic scale, into the required shape, and then holding them in place while fusing them together and drawing them down into a fibre. PCF has unusual properties such as the ability to guide light in a single-mode over a very broad range of wavelengths, and to guide light having a relatively large mode area which remains single-mode.

Birefringence can be produced by several mechanisms. It can be caused by the anisotropic nature of the polarisability of a material; i.e. by anisotropy at an atomic level. It can be caused by the arrangement of elements of a material structure at a scale larger than atomic; that phenomenon is known as form birefringence. It can also be caused by mechanical stress; that phenomenon is known as stress birefringence or the photo-elastic effect. In standard fibres, form birefringence is achieved by changing the shape of the fibre cross-section; for example, by making the core or cladding elliptical. Birefringence in a weakly-quiding fibre is generally rather weak (B-10⁻⁶).

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Stress birefringence can be induced by inserting rods of borosilicate glass on opposite sides of the fibre core in the fibre pre-form. Variation in the location and shape of the borosilicate rods can induce different levels of birefringence. Stress-induced birefringence permits B~10⁻⁴.

The methods used to produce birefringence in standard fibres, and thus to produce standard polarisation-preserving fibres, are, in general, not directly suitable for use in photonic-crystal fibre.

An object of the invention is to provide a photonic crystal fibre which is birefringent so that the fibre can be used as a polarisation-preserving fibre. Another object of the invention is to provide a method of producing such a fibre.

According to the invention there is provided a photonic crystal fibre comprising a bulk material having an arrangement of longitudinal holes and a guiding core, wherein the fibre has at most-two-fold rotational symmetry about a longitudinal axis (that is any longitudinal axis) and as a result of that lack of symmetry, the fibre is birefringent.

The arrangement of holes may be substantially periodic except for the presence of the core.

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Advantageously, the birefringence is such that light with a wavelength of 1.5 microns propagating in the fibre has a beat length of less than 1 cm. More advantageously, the birefringence is such that light with a wavelength of 1.5 microns propagating in the fibre has a beat length of less than 5 mm. More advantageously, the birefringence is such that light with a wavelength of 1.5 microns propagating in the fibre has a beat length of 1.5 microns propagating in the fibre has a beat length of less than 1 mm and preferably less than 0.5 mm; such short beat lengths are not generally obtainable in standard fibres. Of course, a

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particular fibre may not guide light at a wavelength of 1.5 microns; in that case, the beat length at a guided wavelength may be readily scaled up or down to an equivalent beat length at 1.5 microns. For example, a beat length of 1mm at a wavelength of 1.55 microns is equivalent to a beat length of 0.41mm at a wavelength of 633nm, and a beat length of 0.5mm at a wavelength of 1.55 microns is equivalent to a beat length of 0.21mm at a wavelength of 633nm.

It will be understood that in a real fibre there will inevitably be minor anomalies in the structure that mean 10 that no fibre has absolute symmetry of any kind; in conventional photonic crystal fibres, however, it is readily apparent that the real fibre does have a considerable amount of rotational symmetry (most commonly six-fold rotational symmetry) and that symmetry is sufficiently strong to make 15 the behaviour of the fibre similar to that of a theoretical fibre having absolute symmetry. In a similar way, where reference is made to a fibre having at-most-two-fold rotational symmetry, it should be understood that not only does the fibre not strictly have any higher symmetry but, 20 furthermore, it does not behave as would a fibre which had a significant amount of higher symmetry.

In its broadest aspect, the invention is concerned with a lack of higher rotational symmetry in any aspect of the fibre. Most typically, the lack of symmetry may arise in some feature of the internal microstructure of the fibre and, commonly, of the arrangement of holes, whilst the overall cross-sectional shape of the fibre may be circular and thus have circular symmetry; it is within the scope of the invention for the arrangement of holes to have morethan-two-fold rotational symmetry but for the fibre to lack more-than-two-fold rotational symmetry in some other sense and examples of such arrangements are given below.

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Preferably, the fibre has two-fold rotational symmetry.

Preferably, the rotational symmetry is about an axis

passing through the core.

If a fibre has greater than two-fold rotational symmetry then linearly polarised light would have the same propagation constant β when polarised parallel to two or more (not necessarily orthogonal) axes. As is the case in a real fibre with circular symmetry, imperfections in the fibre will result in power transfer between modes polarised parallel to each of those axes. Consequently, light which is initially linearly polarised will excite additional modes and quickly become randomly polarised.

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The core may include a hole. The hole may be filled with material other than air. Alternatively, the core may not include a hole.

The arrangement of holes may have at-most-two-fold rotational symmetry parallel to the longitudinal axis of the fibre. Alternatively, the arrangement of holes may have higher-than-two-fold rotational symmetry about an axis parallel to the longitudinal axis of the fibre. The rotational symmetry may be about an axis passing through the core.

The lack of higher rotational symmetry may at least partly result from a variation, across the cross-section of the fibre, in one or more of the following: the microstructure of the core, the diameter of the holes, the bulk material, the material contained in the holes or the shape of the holes. The shape variation may be due to deformation resulting from stresses in the fibre as it is drawn. The lack of higher rotational symmetry may result from a variation across the cross-section of the fibre, in one of the following in combination with one or more of the following or with a variation in another parameter: the

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microstructure of the core, the diameter of the holes, the bulk material, the material contained in the holes, the shape of the holes.

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The birefringent fibre may have form birefringence and/or stress birefringence. Although form birefringence in standard fibres is not sufficient to give the required short beat length, the potentially much larger refractive index contrast in photonic crystal fibres can result in strong form birefringence. A new effect, not possible with standard fibres, is found when the pattern of stresses within the fibre during the draw process distorts certain of the air holes surrounding the fibre core along one axis, giving additional birefringence.

Also according to the invention, there is provided a method of producing a birefingent photonic crystal fibre, the method comprising the following steps:

- (a) forming a stack of canes, at least some of which are capillaries, the stack including canes arranged to form a core region in the fibre and canes arranged to form a cladding region in the fibre; and
- (b) drawing the stack of canes into a birefringent fibre, which has at-most-two-fold rotational symmetry about a longitudinal axis.

Birefringence is thus introduced by modification of the method used to fabricate the photonic crystal fibre preform. The modification of the fabrication procedure may consist of the reduction in material symmetry to at-most-two-fold symmetric features in the periodic stack of canes which comprise the preform. Such structures will, in general, change both the shape of the guided mode and the pattern of stresses within the photonic crystal structure.

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One way in which birefringence can be introduced is by including in the preform different capillaries at two-fold symmetric pairs of lattice sites. Those inclusions might be placed near to the core so as to alter the shape of the guided mode ("form birefringence") or they might be placed some way from the core but be made of a material with different properties, thus altering the pattern of stresses within the fibre core ("stress birefringence"). The preform may be structured so as to introduce birefringence by forming substantial parts of the fibre preform from a different type of capillary, which again introduces both stress and form birefringence. The basic periodic lattice which forms the waveguide cladding could be a simple closepacked array of capillaries with nominally identical external diameters or it could be an array of capillaries with generally different morphological characteristics, and forming different periodic structures. A square lattice may be formed from capillaries and rods with different diameters. Square and rectangular lattices can be used to build up naturally birefringent crystal structures for the cladding, simplifying the design of polarisation-preserving photonic crystal fibre.

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The lack of higher rotational symmetry may at least partly result from variations, across the cross-section of the stack, in the internal diameters of the capillaries, in the material of which the canes are made, in the material with which the capillaries are filled and/or in the external diameter of the canes.

Canes may be provided at the vertices of a cladding

lattice which has at-most-two-fold rotational symmetry about
the centre of the canes arranged to form the core.

Capillaries of selected internal diameters may be provided
at the vertices of a cladding lattice which has at-most-two-

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fold rotational symmetry about the centre of the canes arranged to form the core, the selected diameters of the capillaries at the vertices of the cladding lattice being different from the diameters of the capillaries at other sites.

A substantial number of cladding canes, near to the canes arranged to form the core, may be different.

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Birefringence may at least partly result from stresses formed within the fibre as it is drawn. The stress may be introduced by the inclusion, at sites having at-most-two-fold rotational symmetry, of a cane made from a different material from that of which at least some of the other canes in the lattice are made. The stress may be introduced by the inclusion, at sites having at-most-two-fold rotational symmetry, of capillaries having a different capillary wall thickness from that of at least some of the other capillaries.

The stresses may result in the deformation of holes surrounding the core of the drawn fibre and that deformation may result in birefringence.

The stresses may result in stresses in the core of the drawn fibre and those stresses may result in birefringence.

The lack of higher rotational symmetry may at least partly result from pressurisation and/or evacuation of at least one of the capillaries during the drawing of the stack.

In any of the above-described methods, the rotational symmetry of the stack of canes is preferably two-fold rotational symmetry.

Also according to the invention there is provided a method of producing a photonic crystal fibre, comprising:

(a) providing a plurality of elongate canes, each having a longitudinal axis, a first end and a

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second end, at least some of the canes being capillaries each having a hole parallel to the longitudinal axis of the cane and running from the first end of the cane to the second end of the cane;

- (b) forming the canes into a stack, the canes being arranged with their longitudinal axes substantially parallel to each other and to the longitudinal axis of the stack;
- 10 (c) drawing the stack into a fibre whilst maintaining the hole of at least one capillary in communication with a source of fluid at a first pressure whilst maintaining the pressure around the capillary at a second pressure that is different from the first pressure, wherein the hole at the first pressure becomes, during the drawing process, a size different from that which it would have become without the pressure difference.
- In the new method, substantial and controlled changes may occur in the fibre structure while it is being drawn; for example, there may also be controlled expansion of the air holes during the draw. In prior art photonic crystal fibres the required microstructure was created on a macroscopic scale, and then reduced in scale by drawing it into a fibre.

Preferably, the tube surrounds the stack of canes over at least a part of their length and the inside of the tube is maintained at the second pressure.

It will be understood that the phrase "expansion of the air holes" refers to production of air holes of a size (in cross-section taken perpendicularly to the longitudinal axis of the capillaries) greater than that which it would have

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been without the pressure difference. In reality, a fibre produced by drawing has a very much smaller total cross-sectional area than the preform (here the stack of canes) from which it is made, and the air holes in the invention will therefore not, in general, "expand" in absolute terms.

Changes during the draw can be thus controlled in two main ways: by use of a pressure differential applied to certain holes, and by enclosing the entire preform, preferably in a tube which is preferably thick walled and may comprise silica and is drawn down with and forms part of the final fibre. Preferably the tube does not undergo deformation significantly different from that which it would undergo without the pressure difference.

Preferably the tube restricts the expansion of at least one of the holes at the first internal pressure.

Preferably the stack of canes has at-most-two-fold rotational symmetry about any of the longitudinal axes. Such a stack may be used in the drawing of a birefringent fibre.

20 Preferably during the drawing process:

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the tube is sealed to a first end of an evacuatable structure and the second end of the tube is within the evacuatable structure;

at least some of the capillaries pass through the
25 evacuatable structure and are sealed to a second end
thereof;

and the evacuatable structure is substantially evacuated in order to produce the second internal pressure.

Preferably the evacuatable structure is a metal tube.

By way of example only, an embodiment of the invention will now be described, with reference to the accompanying drawings, of which:

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Fig. 1 is a schematic diagram of an example of a standard fibre.

- Fig. 2 is a schematic diagram of a conventional photonic-crystal fibre having a high-index core defect.
- Fig. 3 is a schematic diagram of a conventional photonic-crystal fibre (a photonic-band-gap fibre) having a low-index core defect.
 - Fig. 4 is a schematic diagram of a photonic-crystal-fibre preform which has been partially drawn into a fibre.
- 10 Fig. 5 is a schematic cross-sectional diagram of a first polarisation-preserving photonic-crystal fibre according to the invention, in which the cladding holes form a rectangular lattice.
- Fig. 6 is a schematic cross-sectional diagram of a

 15 second polarisation-preserving photonic-crystal fibre
 according to the invention, in which the pattern of cladding
 holes near to the core has two-fold symmetry.
 - Fig. 7 is a schematic cross-sectional diagram of a third polarisation-preserving photonic-crystal fibre according to the invention, in which the pattern of cladding holes far from the core has two-fold symmetry.

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- Fig. 8 is a schematic cross-sectional diagram of a fourth polarisation-preserving photonic-crystal fibre according to the invention, in which the pattern of dielectric inclusions in the cores of the lattice has two-fold symmetry.
- Fig. 9 is a schematic cross-sectional diagram of an arrangement of canes for forming a photonic crystal fibre having a square lattice.
- Fig. 10 is a schematic cross-sectional diagram of a portion of a photonic crystal fibre having a square lattice of holes each having one of two different diameters.

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Fig. 11 shows a photonic crystal fibre having a square lattice.

Fig. 12 shows canes forming part of a stack for forming a photonic crystal fibre.

Fig. 13 shows a photonic crystal fibre formed from a stack such as that shown in Fig. 12.

Fig. 14 shows schematically a stack of capillaries suitable for use in a further method according to the invention;

Fig. 15 shows schematically apparatus used with the stack of Fig. 14;

Fig. 16a shows the cleaved end face of a photonic crystal fibre made from a preform similar to that of Fig. 14 and with the apparatus of Fig. 15;

15 Fig. 16b shows a detail of the structure near the core of the fibre of Fig. 16a;

Fig. 17a shows a highly birefringent fibre made with the apparatus of Fig. 15;

Fig. 17b shows polarisation beating observed at a 20 wavelength of 1550nm in the fibre of Fig. 17a.

Standard fibres, such as the example shown in Fig. 1, in their simplest form comprise essentially a cylindrical core 10 and concentric cylindrical cladding 20. Typically, both the core and the cladding will be made of the same material, usually silica, but each is doped with other materials in order to raise the refractive index of the core 10 and lower the refractive index of the cladding 20. Light, of appropriate wavelengths, is confined to the core 10, and guided therein, by total internal reflection at the corecladding boundary 15.

A typical photonic crystal fibre, shown in Fig. 2, comprises a cylinder of transparent bulk material 30 (e.g.

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silica) with a lattice of cylindrical holes 40, which run along its length. The holes are arranged at the vertices and centres of regular hexagons, which have six-fold rotational symmetry. The holes have a regular period, broken by the omission of one hole near the centre of the fibre. The region 50 of the fibre surrounding the site of the missing hole has the refractive index of the bulk material 30. The refractive index of the remainder of the fibre is attributable to the refractive index of both the bulk material 30 and the air in the holes 40. The refractive index of air is lower than that of, for example, silica and, consequently, the 'effective refractive index' of the material with the holes is lower than that of the region 50 surrounding the missing hole. The fibre can therefore confine light approximately to the region 50, in a manner analogous to waveguiding by total internal reflection in standard fibres. The region 50 is therefore referred to as the 'core' of the photonic crystal fibre.

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In another form of photonic crystal fibre, photonic band gap guidance acts to confine light to the fibre 'core'. 20 In the example of such a fibre shown in Fig. 3, there is a matrix of holes 70 in bulk material 30. The holes are arranged at the vertices (but not the centres, cf. Fig. 2) of regular hexagons, which have six-fold rotational 25 symmetry. The regularity of the matrix is again broken by a defect, but it is, in the illustrated example, an additional hole 60 at the centre of one of the lattice hexagons, that hexagon being near the centre of the fibre. The area surrounding the additional hole 60 can again be referred to 30 as the core of the fibre. Disregarding (for the moment) hole 60, the periodicity of holes in the fibre results in there being a band-gap in the propagation constants of light which can propagate in the fibre. The addition of hole 60

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effectively creates a region with a different periodicity, and that region can support propagation constants different from those supported in the rest of the fibre. If some of the propagation constants supported in the region of hole 60 fall within the band-gap of propagation constants forbidden in the rest of the fibre then light with those propagation constants will be confined to the core and propagate therein. Note that because the hole 60 is a low-index defect (it results in air being where bulk material would otherwise be), total internal reflection effects are not responsible for that waveguiding in the illustrated example.

Photonic crystal fibres can be manufactured by a process, one stage of which is shown in Fig. 4. In the first stages of that process (not shown), a cylinder of bulk material (e.g. silica), is milled so that it has a hexagonal cross-section, and a hole is drilled along its centre. The rod is then drawn into a cane using a fibre drawing tower. The cane is cut into lengths and the resulting, short canes 80 are stacked to form an array of canes, as shown in Fig. 4. The cane 100 at the centre of the illustrated array is not a capillary; i.e., it has no hole; the illustrated array will form an effective-index guidance type of fibre. The array of canes 80 is fused together and then drawn into the final photonic crystal fibre 110.

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The fibre shown in Fig. 5 has a lattice 120 of holes, which are arranged at the vertices of rectangles, which are not squares. The periodicity of the lattice is broken by the omission of a hole in the region 125 near the centre of the fibre cross-section. The centre-to-centre spacing (pitch) of the holes is different parallel to axis x (pitch Λ_x) from the pitch (Λ_y) parallel to axis y. The fibre shown in Fig. 5 could be manufactured using a cane which is milled to have a rectangular cross-section. The lattice of Fig. 5

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has two-fold rotational symmetry and will therefore be birefringent.

Figs. 6 and 7 show photonic crystal fibres which are effective-index-guidance fibres having a hexagonal lattice similar to that of the fibre of Fig. 2. Such lattices are not intrinsically birefringent. However, in the lattices of Fig. 6 and 7, holes 140 are of a larger diameter than holes 130. That anisotropy in the lattice creates a two-fold rotationally symmetric pattern of holes about the region 135 where a hole is missing from the lattice.

The pattern of large holes 140 in Fig. 6 has an effect analogous to that of form birefringence in a standard fibre. The variation of hole diameter near to the 'core' 135 directly creates a variation in the effective index seen by a guided mode.

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The pattern of large holes 140 in Fig. 7 produces stresses in the core which cause birefringence in the same way that birefringence is caused in standard fibres. A new effect, not possible with standard fibres, is that the pattern of stresses within the fibre can, during the draw process, distort some of the air holes surrounding the fibre core 135 along one axis, giving additional birefringence.

Another alternative, illustrated in Fig. 8, is for some of the holes 150 to be filled with material other than air (so that they have a different dielectric constant). Again, the six-fold rotational symmetry of the lattice is reduced to a two-fold rotational symmetry.

The stack of canes shown in Fig. 9 are of three types: large diameter canes 160 which are capillaries, small diameter solid canes 170 and a large diameter solid cane 180. The canes are arranged so that the large diameter canes 160 form a square lattice, which is broken by a defect at a central site, the defect being the large diameter solid

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cane 180. Interstitial gaps, resulting from the nontesselating nature of the circular cross-sections of canes 160, are filled by small diameter canes 170.

A photonic crystal fibre having two-fold symmetry is shown in Fig. 10. The fibre has a lattice structure which can be constructed from a stack of canes arranged in a manner similar to the stack of Fig. 9. Solid cane 180 results in a defect similar to defect 210. In this case, however, alternate rows of holes (190, 200) have large and small diameters respectively. Such an effect could be achieved with the lattice of Fig. 9 by providing alternate rows of canes 160 with large and small internal diameters (but with constant external diameters).

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The fibre of Fig. 11 can be seen to have approximately
15 a square lattice such as might be produced from the stack of
Fig. 9.

Fig. 12 shows a stack of canes 220 which are capillaries. The canes are arranged on an hexagonal lattice, with the periodicity of the structure broken by a solid cane 240. It will be noted that a row of canes about half-way up the photograph are capillaries with thicker walls 250 than the walls 230 of other capillaries. When a fibre is drawn from the stack of canes, such an arrangement will result in a fibre, such as that shown in Fig. 13, having a row of holes 260 having a smaller diameter than

Many other patterns of capillaries and canes, varying in various parameters, could be envisaged that would fall within the scope of the invention.

other holes in the fibre.

Another method of making a fibre is illustrated in figs. 14 and 15. A stack of a regular array of capillaries 300 are placed inside a thick-walled silica glass tube 310 (Fig. 14). The silica glass tube 310 forms part of the

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fibre after drawing, serving as a jacket to provide mechanical strength. During the drawing process (Fig. 15), the inside of the tube 310 is evacuated by sealing it within an evacuatable structure while the inside of some or all of the capillaries 300 are kept at a different and higher pressure, for example, because they are left open to the atmosphere.

The evacuatable structure is a brass cylinder 320. Initially it is open at both ends. The cylinder is then sealed to the tube 310 at one end. The tube terminates within the brass cylinder 320. Some or all of the capillaries 300 pass right through the brass cylinder 320, which is then sealed around those capillaries that pass right through the cylinder at the top. The brass cylinder 320 is evacuated during the drawing process.

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During the drawing process, in which the tube 310 and the capillaries 300 are drawn downwardly from the brass tube, the outer tube 310 does not collapse, despite being evacuated, because it has thick walls. In contrast, interstitial holes between capillaries 300 which are already smaller and have relatively thin boundaries defined by walls of the capillaries quickly collapse and are not present in the final fibre (which is desirable). Capillaries which are evacuated will also collapse completely if there is a higher pressure around the capillary. On the other hand capillaries which are filled with atmospheric-pressure air expand.

By adopting the method just described it is possible to form very regular and thin-walled structures and to make fibres with very small guiding cores. Fig. 16 shows such a fibre which has an outer cladding 330 comprising the tube 310 after drawing and an inner cladding 340 comprising the capillaries 300. The inner cladding is of approximately

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 $10\mu m$ radius and comprises a honeycomb structure of expanded holes. The holes surround a guiding core 350 that is of approximately $1\mu m$ diameter and has been formed from an elongate cane that is not a capillary. It will be appreciated that the fibre shown in Fig. 16 is made by having all the capillaries 300 passing right through the cylinder 320 and has substantial multi-fold rotational symmetry; thus the fibre is not substantially birefringent.

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In contrast Fig. 17a shows a fibre that is made to be
highly birefringent by stacking thicker-walled capillaries
at certain sites; smaller air holes 360 are formed at those
sites. An alternative method of producing the fibre might be
by having four selected capillaries terminating within the
cylinder 320; the holes in those selected capillaries 300
would not expand during drawing and would thereby provide
the four small holes 360. The fibre of Fig. 17a is highly
birefringent because it has only two-fold symmetry resulting
from the four smaller holes 360 lying along a diameter of
the inner cladding, either side of the core.

Fig. 17b shows the polarisation beating data of the fibre of Fig. 17a. From the data, the beat length of the fibre can be shown to be 0.92mm at a wavelength of 1550nm; such a beat length is sufficiently short for the fibre to act as a polarisation-maintaining, single mode photonic crystal fibre.

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CLAIMS

- 1. A photonic crystal fibre comprising a bulk material having an arrangement of longitudinal holes and a guiding core, wherein the fibre has at-most-two-fold rotational symmetry about a longitudinal axis and as a result of that lack of symmetry, the fibre is birefringent.
- A photonic crystal fibre as claimed in claim 1, in
 which the arrangement of holes is substantially periodic except for the presence of the core.
 - 3. A photonic crystal fibre as claimed in claim 1 or claim 2, in which the birefringence is such that light with a wavelength of 1.5 microns propagating in the fibre has a beat length of less than 5 mm.
 - 4. A photonic crystal fibre as claimed in any preceding claim, in which the fibre has two-fold rotational symmetry.
 - 5. A photonic crystal fibre as claimed in any preceding claim, in which the rotational symmetry is about an axis passing through the core.
 - 6. A photonic crystal fibre as claimed in any of claims 1 to 5, in which the core includes a hole.
 - 7. A photonic crystal fibre as claimed in claim 6, in which the hole is filled with material other than air.
 - 8. A photonic crystal fibre as claimed in any of claims 1 to 5, in which the core does not include a hole.
- 9. A photonic crystal fibre as claimed in any preceding claim, in which the arrangement of holes has at-most-two-fold rotational symmetry about an

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axis parallel to the longitudinal axis of the fibre.

10. A photonic crystal fibre as claimed in any of claims 1 to 8, in which the arrangement of holes has higher-than-two-fold rotational symmetry about an axis parallel to the longitudinal axis of the fibre.

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- 11. A photonic crystal fibre as claimed in any preceding claim, in which the lack of higher rotational symmetry at least partly results from a variation, across the cross-section of the fibre, in the microstructure of the core.
- 12. A photonic crystal fibre as claimed in any preceding claim, in which the lack of higher rotational symmetry at least partly results from a variation, across the cross-section of the fibre, in the diameter of the holes.
- 13. A photonic crystal fibre as claimed in any preceding claim, in which the lack of higher rotational symmetry at least partly results from a variation, across the cross-section of the fibre, in the bulk material.
- 14. A photonic crystal fibre as claimed in any preceding claim, in which the lack of higher rotational symmetry at least partly results from a variation, across the cross-section of the fibre, in the material contained in the holes.
- 15. A photonic crystal fibre as claimed in any preceding claim, in which the lack of higher rotational symmetry at least partly results from a variation, across the cross-section of the fibre, in the shape of the holes.

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- 16. A photonic crystal fibre as claimed in claim 15, in which the shape variation is due to deformation resulting from stresses in the fibre as it is drawn.
- 17. A photonic crystal fibre as claimed in any preceding claim, in which the lack of higher rotational symmetry results from a variation across the cross-section of the fibre, in one of the following in combination with one or more of the following or with a variation in another parameter: the microstructure of the core, the diameter of the holes, the bulk material, the material contained in the holes, the shape of the holes.
 - 18. A photonic crystal fibre as claimed in any preceding claim, in which the birefringent fibre has form birefringence.

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- 19. A photonic crystal fibre as claimed in any preceding claim, in which the birefringent fibre has stress birefringence.
- 20. A method of producing a birefringent photonic crystal fibre, the method comprising the following steps:
 - (a) forming a stack of canes, at least some of which are capillaries, the stack including canes arranged to form a core region in the fibre and canes arranged to form a cladding region in the fibre; and
 - (b) drawing the stack of canes into a birefringent fibre which has at-mosttwo-fold rotational symmetry about any longitudinal axis.

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- 21. A method as claimed in claim 20, in which the stack of canes is arranged to have at-most-two-fold rotational symmetry about a longitudinal axis of the stack.
- 22. A method as claimed in claim 20 or 21, in which the lack of higher rotational symmetry at least partly results from variations, across the cross-section of the stack, in the internal diameters of the capillaries.
- 23. A method as claimed in any of claims 20 to 22, in which the lack of higher rotational symmetry at least partly results from variations, across the cross-section of the stack, in the material of which the canes are made.
- 24. A method as claimed in any of claims 20 to 23, in which the lack of higher rotational symmetry at least partly results from variations, across the cross-section of the stack, in the material with which the capillaries are filled.
- 25. A method as claimed in any of claims 20 to 24, in which the lack of higher rotational symmetry at least partly results from variations, across the cross-section of the stack, in the external diameter of the canes.
- 26. A method as claimed in any of claims 20 to 25, in which canes are provided at the vertices of a cladding lattice which has at-most-two-fold rotational symmetry about the centre of the canes arranged to form the core.
- 27. A method as claimed in any of claims 20 to 25, in which capillaries of selected internal diameters are provided at the vertices of a cladding lattice which has at-most-two-fold rotational symmetry

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about the centre of the canes arranged form the core, the selected internal diameters of the capillaries at the vertices of the cladding lattice being different from the internal diameters of the capillaries at other sites.

- 28. A method as claimed in any of claims 20 to 27, in which a substantial number of cladding canes, near to the canes arranged to form the core, are different from a substantial number of cladding canes, far from the canes arranged to form the core.
- 29. A method as claimed in any of claims 20 to 28, in which the birefringence results at least partly from stresses formed within the fibre as it is drawn.
- 30. A method as claimed in claim 29, in which the stress is introduced by the inclusion, at sites having at-most-two-fold rotational symmetry, of a cane made from a different material from that of which at least some of the other canes in the lattice are made.
- 31. A method as claimed in claim 29, in which the stress is introduced by the inclusion, at sites having at-most-two-fold rotational symmetry, of capillaries having a different capillary wall thickness from that of at least some of the other capillaries.
- 32. A method as claimed in any of claims 29 to 31 in which the stresses result in the deformation of holes surrounding the core of the drawn fibre and that deformation results in birefringence.
- 33. A method as claimed in any of claims 29 to 31 in which the stresses result in stresses in the core

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of the drawn fibre, and those stresses result in birefringence.

- 34. A method as claimed in any of claims 20 to 33, in which the lack of rotational symmetry at least partly results from pressurisation of at least one of the capillaries during the drawing of the stack.
- 35. A method as claimed in any of claims 20 to 34, in which the lack of rotational symmetry at least partly results from evacuation of at least one of the capillaries during the drawing of the stack.
- 36. A method as claimed in any of claims 20 to 35, in which the rotational symmetry of the stack of canes is two-fold rotational symmetry.
- 37. A method of producing a photonic crystal fibre, comprising:
 - (a) providing a plurality of elongate canes, each having a longitudinal axis, a first end and a second end, at least some of the canes being capillaries each having a hole parallel to the longitudinal axis of the cane and running from the first end of the cane to the second end of the cane;
 - (b) forming the canes into a stack, the canes being arranged with their longitudinal axes substantially parallel to each other and to the longitudinal axis of the stack;
 - (c) drawing the stack into a fibre whilst
 maintaining the hole of at least one
 capillary in communication with a source of
 fluid at a first pressure whilst maintaining
 the pressure around the capillary at a second
 pressure that is different from the first
 pressure, wherein the hole at the first

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pressure becomes, during the drawing process, a size different from that which it would have become without the pressure difference.

- 38. A method as claimed in claim 27, in which a tube surrounds the stack of canes over at least a part of their length and the inside of the tube is maintained at the second pressure.
- 39. A method as claimed in claim 38, in which the tube restricts the expansion of at least one of the holes at the first internal pressure.
- 40. A method as claimed in any of claims 37 to 39, in which the tube does not undergo deformation significantly different from that which it would undergo without the pressure difference.
- 41. A method as claimed in any of claims 37 to 40, in which, during the drawing process:

the tube is sealed near to the first end to a first end of an evacuatable structure and the second end of the tube is within the evacuatable structure;

at least some of the capillaries pass through the evacuatable structure and are sealed to a second end thereof;

and the evacuatable structure is substantially evacuated in order to produce the second internal pressure.

- 42. A method as claimed in claim 41, in which the evacuatable structure is a metal tube.
- 43. A method as claimed in any of claims 37 to 42, in which the stack of canes has at-most-two-fold rotational symmetry about any of the longitudinal axes.

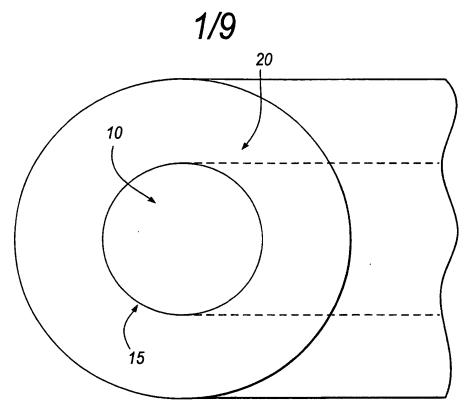


Fig.1

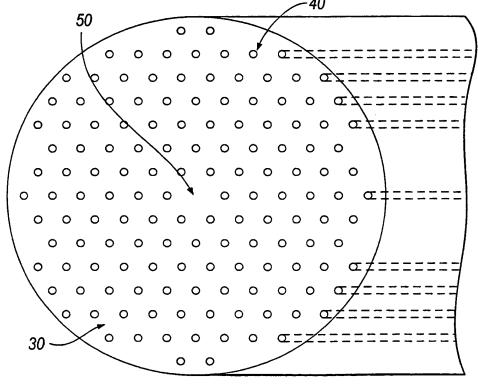


Fig.2

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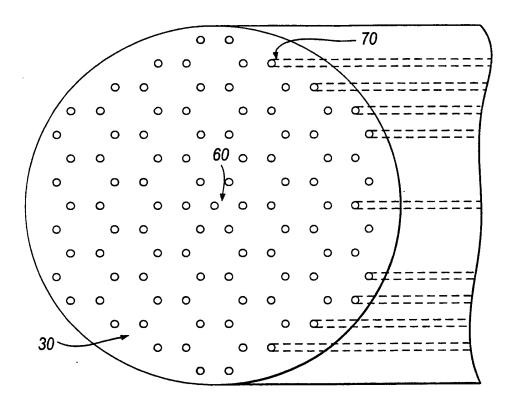


Fig.3

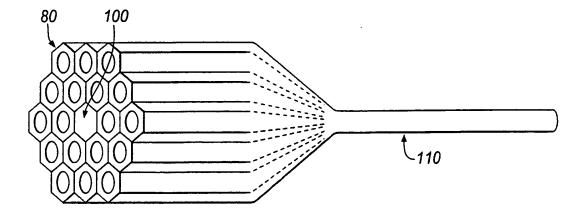
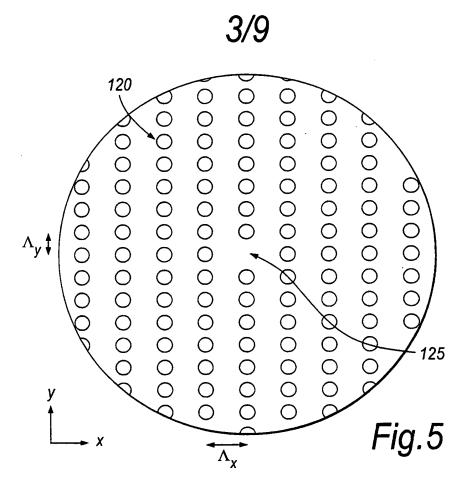
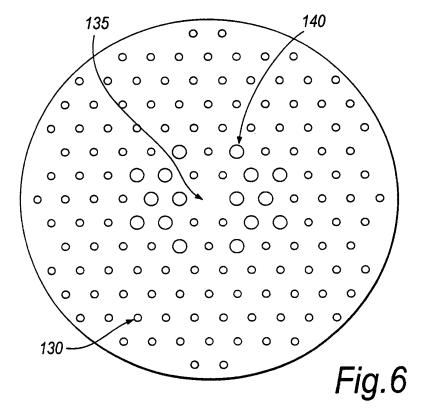


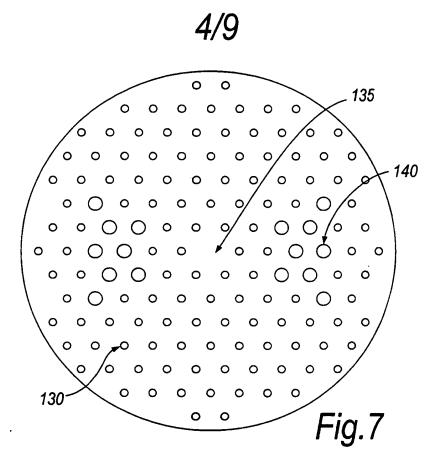
Fig.4

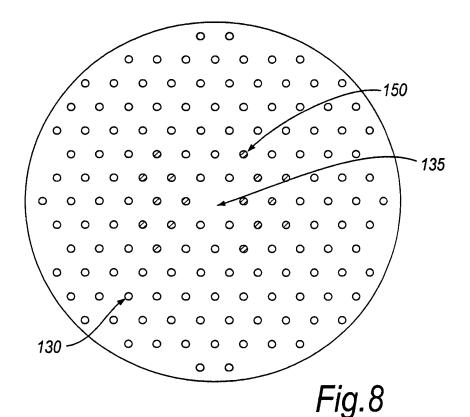
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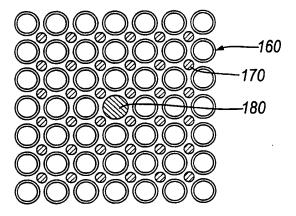


Fig.9

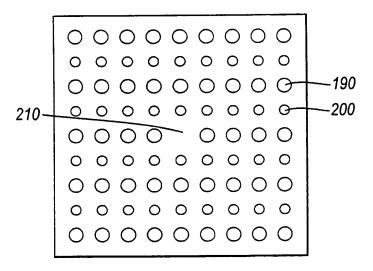


Fig. 10

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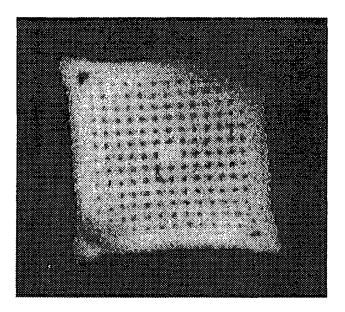


Fig.11

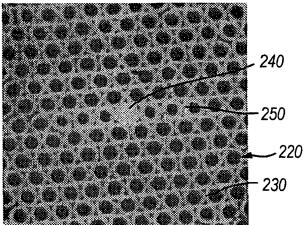


Fig.12

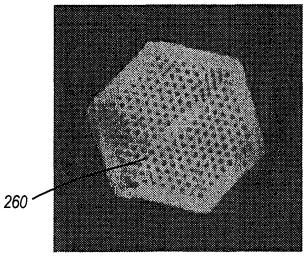
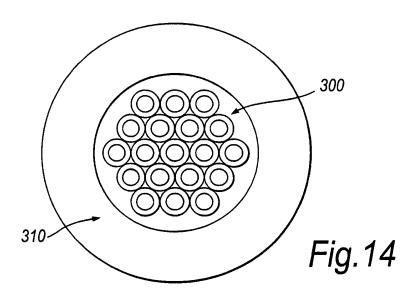


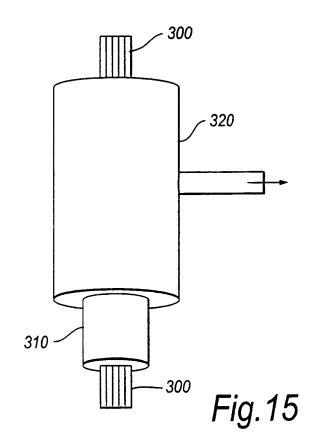
Fig.13

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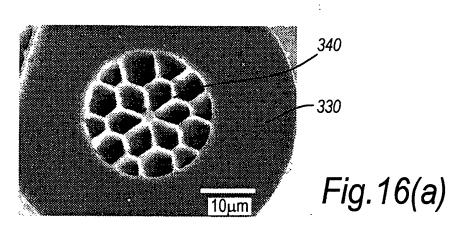


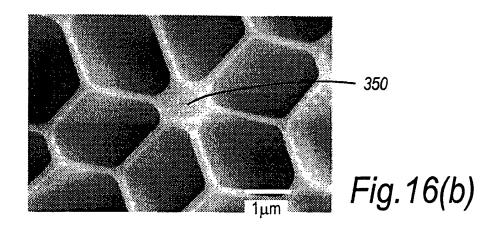


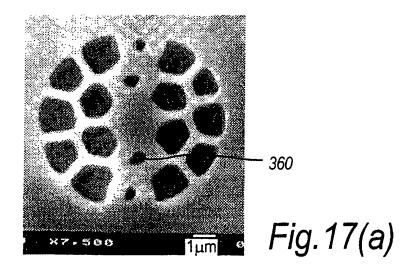
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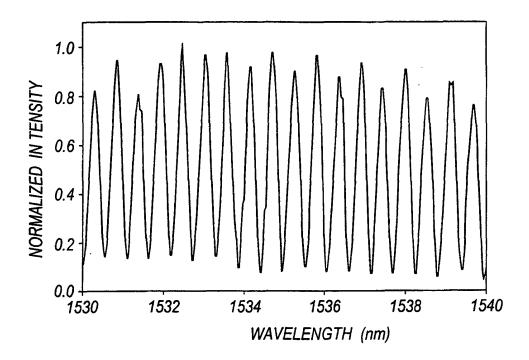


Fig.17(b)

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onal Application No PCT/GB 00/00600

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 G02B6/17 G02B G02B6/16 C03B37/075 C03B37/027 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) GO2B CO3B IPC 7 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. A US 5 802 236 A (DIGIOVANNI DAVID JOHN ET 1,2,5,6, AL) 1 September 1998 (1998-09-01) 8,10,20, 37 figures 1,2,5 column 5, line 6 - line 67 column 6, line 1 - line 67 column 7, line 1 - line 54 A US 4 551 162 A (HICKS JR JOHN W) 1,17,20, 5 November 1985 (1985-11-05) 37 column 3, line 21 - line 68 column 4, line 1 - line 68 column 5, line 1 - line 40 figures 1-7 Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-"O" document referring to an oral disclosure, use, exhibition or s, such combination being obvious to a person skilled ments, su in the art. document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 22 June 2000 29/06/2000 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016

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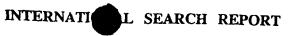
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INTERNATIONAL SEARCH REPORT

Inte onal Application No PCT/GB 00/00600

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